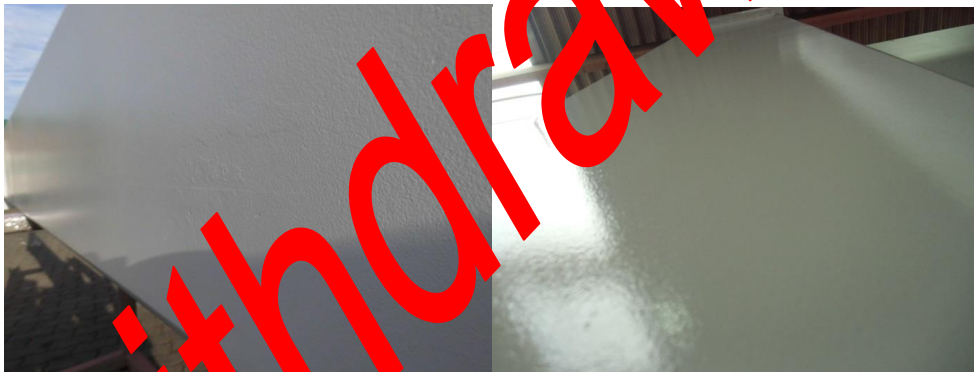


Surfaces of hollow steel profiles

Used are hot-rolled hollow steel profiles made of S355J2H acc. to DIN EN 10210.

After sandblasting (DIN ISO EN 12944-4) and priming, the surfaces must not have any optical beads, recesses or linear grooves. Should this be the case, such errors must be removed prior to applying the varnish using suitable measures (filling the profiles is not permitted). Hollow steel profiles with irregular surface structures comprising rises and recesses are not tolerated.

Good surface in varnished state (optically even surface structure):



Bad surface in varnished state (not accepted at delivery):



Design specification for hollow steel profiles

Observe proprietary note acc. to DIN 16016

Change index: B

signed: 08.01.16 Norman Kirst

checked: 08.01.16 Carsten Grebien



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Replacement for:

Drawing No.: **DAT-0004**